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014658

648.4707
Job Sheet 206162



Part No: 648.4707

Job Qty: 6 pcs

Part Name: SWA3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/27/20

Job Tracking No:

Due Date: 3/16/20

Created By: Jennifer Renwick

Type: SOLD

Description: Order 23048

Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing



Container No: S258362



Part: 648.4707

Job No: 206162

Serial No/Batch: S258362

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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www.dartaerospace.com

Date: 02/25/20

120 QC 4

Standard	Workcenter/Supplier	Sign-off
Setup Run	Workcenter / Supplier Lead Time	
Hrs		
0 1.20	Small Fab - 1	
	Small Fab - 2	
	Small Fab - 3	
	Small Fab - 4	
	Small Fab - 5	
	Small Fab - 6	
	Small Fab - 7	
	Small Fab - 8	
	Small Fab - 9	
	Small Fab - Various 1	
0 0.00	QC 4 - 28	DAS
	QC 4 - 58	28
	QC 4 - 69	9-89
	QC 4 - 9	
	QC 4 - 46	
	QC 4 - 68	
	QC 4 - 72	
	QC 4 - 74	
	QC 4 - 75	
	QC 4 - 78	
	QC 4 - 84	
	QC 4 - 80	
	QC 4 - 85	
130	Packaging 3 - 1 - B4B	
3-1 - Stock - B4B	Packaging 3 - 2 - B4B	
6 pcs	Packaging 3 - 3 - B4B	
3/16/20	Packaging 3 - 4 - B4B	
0.00	Packaging 3 - 5 - B4B	
0.00	Packaging 3 - 6 - B4B	
	Packaging 3 - 7 - B4B	
	Packaging 3 - 8 - B4B	

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					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
135	DC - 1 - B4B	6 pcs	3/16/20	0.00 0.00	DC - 1 - B4B	21
					DC - 2 - B4B	9-85
140	QC 21 - FG	6 pcs	3/16/20	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-85

Part Op 110 - (Small Fab) Pack, bag and label

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) vIdentify and pack for shipping as per PPP 648.4707

135 - DC (Document Control) Photocopy bluefile & type labels per PPP 648.4707

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
*188-FPSS-832-1/4	Set Screw	6 Ea (1 ea)	110-Small Fab - 1	5165060
*188-FPSS-832-3/8	Set Screw	6 Ea (1 ea)	110-Small Fab - 1	5027242
188-FSCS-1032-5/8	Flat socket cap Screw	24 Ea (4 ea)	110-Small Fab - 1	5255284
600.1319	Up Decal	6 pcs (1 ea)	110-Small Fab - 1	5173607
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	36 ft (6 ea)	110-Small Fab - 1	5196433
*SWA3-400	Button Head Screw	12 pcs (2 ea)	110-Small Fab - 1	5255495
*SWA3-600	O-Ring	6 pcs (1 ea)	110-Small Fab - 1	5255853
*SWA3-700	Bearing Balls - 1/4"	192 Ea (32 ea)	110-Small Fab - 1	5257168
*SWA6A-1900	1/4" Female Spade Connector	36 Ea (6 ea)	110-Small Fab - 1	5253882
*SWA6A-2000	1/8" Female Spade Connector	24 Ea (4 ea)	110-Small Fab - 1	5097727

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-832-1/4	6	61	0
	188-FPSS-832-3/8	6	80	0
	188-FSCS-1032-5/8	24	167	0
	600.1319	6	208	0
	EL314-SJTOW	36	0	0
	SWA3-400	12	12	0
	SWA3-600	6	10	0
	SWA3-700	192	169	0
	SWA6A-1900	36	136	0
	SWA6A-2000	24	507	0
Part Specifications				
Specifications could not be found.				

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